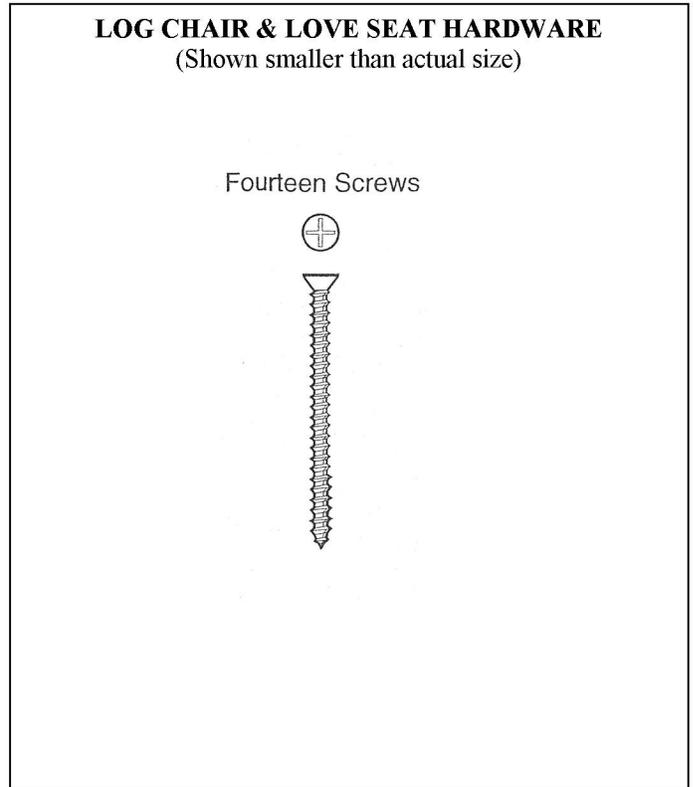
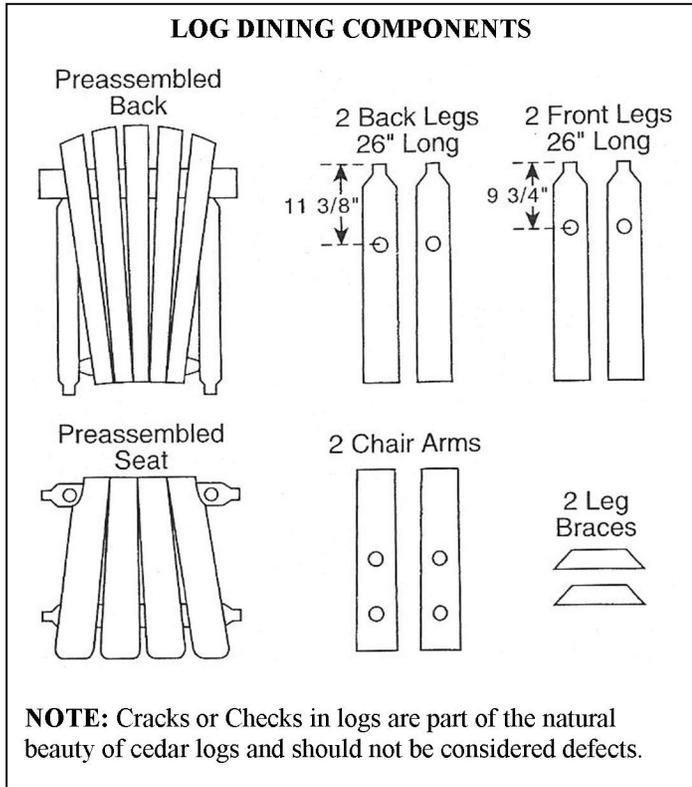


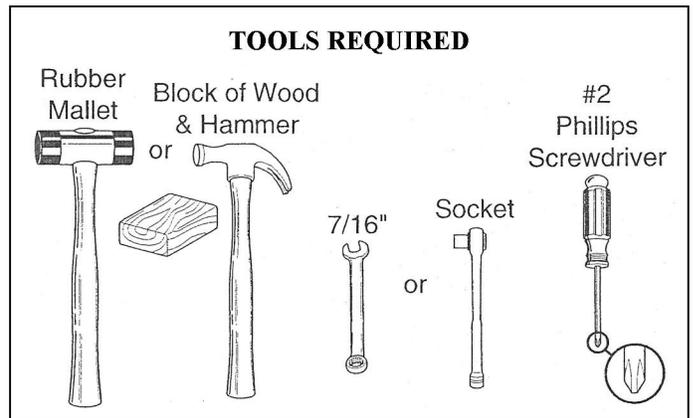


Please check contents **before assembly**. If any items are missing or damaged, **do not take the unit back to the store**. Call 1-800-427-5136 for customer service and we will save you time by correcting any problems directly for you.



**NOTE:**

- Read all instructions before starting.
- Do not completely tighten any screws until the unit is fully assembled and setting on a level surface.
- Use a rubber mallet (or a block of wood between the hammer and the unit) to drive doweled ends into holes as far as possible.



**STEP 1** Lay assembled seat on floor. Insert dowel end of uprights on assembled back into holes on the back seat rail, adjust uprights in or out as needed to align properly. Do not tap on seat back with hammer.

To keep the seat rail from splitting, lay the back on the floor and drive the seat onto the doweled ends by hitting on the bottom of the seat assembly.

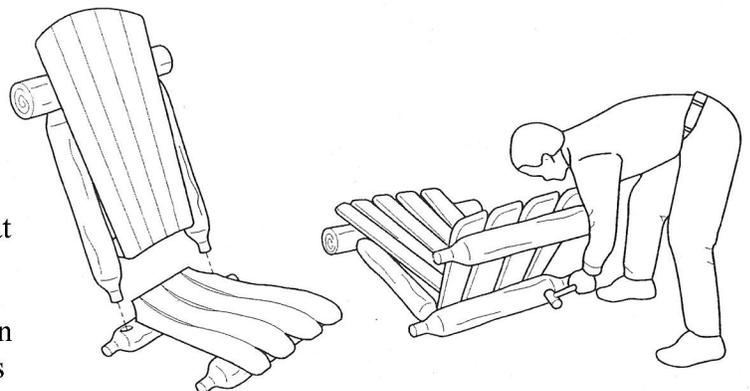
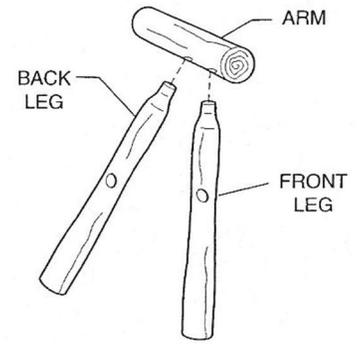
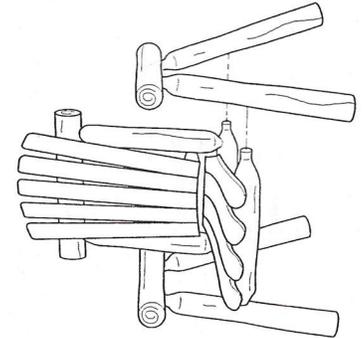


figure 1

STEP 2 Put ARMS onto legs by inserting dowel ends of front and back legs into holes in arms. (NOTE: Position of the hole on back leg is lower than hole on front leg.) Drive arm onto leg assembly as far as possible, stopping where taper begins. The drilled holes on each Leg should face the same direction as shown in figure 2.



STEP 3 Lay back and seat assembly on its side and insert dowel ends of seat rail into holes on each leg. Drive legs on as far as possible. Turn assembly over and repeat procedure for the other side.



STEP 4 Set chair in upright position on a level surface and when legs are in proper position, bring ARM in against UPRIGHT. Tighten the preinstalled lag screws into the pilot hole in the arm with a wrench or socket.

Secure doweled joints in place with screws perpendicular to the doweled ends as shown in figure 4. Repeat procedure for other side.

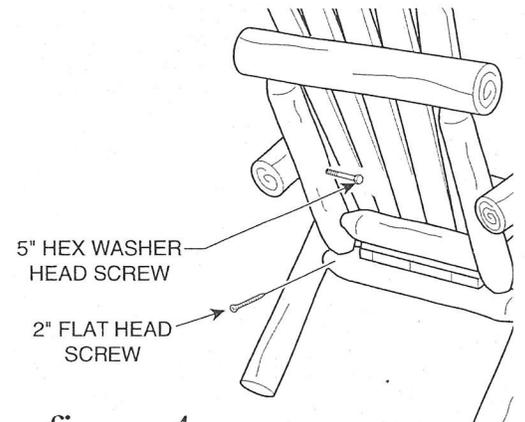


figure 4

STEP 5 Tilt chair back and screw a brace on each side of front legs to chair bottom.

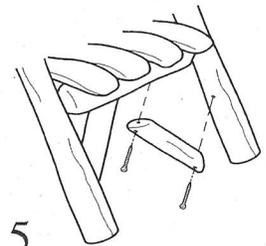


figure 5

STEP 6 Set unit on a level surface and tighten down all lag screws firmly to secure unit. Secure all dowel joints in place with screws perpendicular to the doweled end as shown in figure 6.

Your chair is now assembled and ready for finish or immediate use.

If you have hardware left over after completing your unit, it most likely has been assembled incorrectly, and may not be safe to use. Please call Customer Service at 800-427-5136 for assistance.

Check all joints for tightness before and during each usage season.

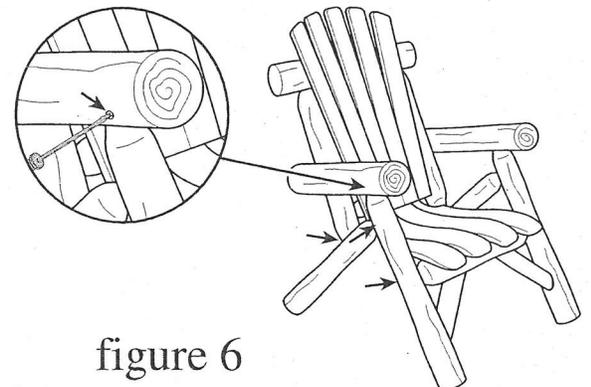


figure 6